

LBH-781U/KU

BUTTON HOLE MACHINE



LBH-780 SERIES

SMOOTH OPERATION CONTRIBUTES TO
HIGH-QUALITY FINISHED BUTTONHOLES
AND A HIGHER DEGREE OF EFFICIENCY.



DIRECT DRIVE - HIGH SPEED

SPECIFICATIONS

Model name	LBH-780	LBH-780NV	LBH-780NB
Application	Buttonholing for ordinary cloth, knit, etc.	For double stitching with gimp.	For double stitching with gimp and gimp cutter
Sewing speed	3,600rpm	Max. 3,300rpm, Normal 3,000rpm	
Needle bar stroke	34.5mm		
Max. lift of the work clamp	12mm		11.5mm
Max. thickness of material that can be used	4mm (with the work clamp lowered)		
Number of stitches	54 ~ 343 (by gear-change method)		
Length of buttonholes	6.4 ~ 38.1mm	9.5 ~ 38.1mm	11.5 ~ 38.1mm
Needle	DP x 5 #11, For JE, 134 Nm75		
Hook	DP type, automatic-lubricating full-rotary hook		
Deceleration method	Bell-shifting method		
Lubrication	Automatic		
Lubricating oil	JUKI Sew Defix Oil No.1 (equivalent to ISO VG7)		
Motor	300W general-purpose motor (A 250W general-purpose motor can be used when the machine is used at a sewing speed of 3,100rpm or less.)		
Weight of the machine head	40kg		

WHEN YOU PLACE ORDERS

Please note when placing orders that the model name should be written as follows:

LBH-780 Series

LBH-78

U

Model	Code
Knife width 6.4 ~ 19.5mm	1
6.4 ~ 25.4mm	2
6.4 ~ 31.8mm	3
12.7 ~ 38.1mm	4

Subclass machines	Code
Standard	
For knits	K

NV Type

LBH-78 NV

Model	Code
Knife width 9.5 ~ 25.4mm	2
9.5 ~ 31.8mm	3
12.7 ~ 38.1mm	4

Stitch formation	Code
Square-type bartacking	
Round-type bartacking	1

NB Type

LBH-78 NB

Model	Code
Knife width 11.5 ~ 25.4mm	2
11.5 ~ 31.8mm	3
12.7 ~ 38.1mm	4

Stitch formation	Code
Square-type bartacking	
Round-type bartacking	1

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